

## Quality Assurance Manual (Products) Volume 2.4 MATS – AQL 31.8.2015

## AQL Defect List for: Product Category Mats

## **AQL Defect List for Items**

Three types of defect

Critical Defect - A defect that is critical in a level that mats cannot be accepted into normal laundry circulation.

**Major Defect** – A defect that is likely to result in failure; reducing the usability of the product and obvious appearance defects affecting the salability of the product.

**Minor Defect** – A defect that does not reduce the usability of the product but is nevertheless a workmanship defect beyond the defined quality standard.

Defect Description	Critical	Major	Minor
Material Defects			
Torn rubber edge	Χ		
Rubber reinforcement is missing from border rubber	X		
Pile has wrong colour	X		
Lindström labels are missing		Χ	
Size tolerance is over limits		Χ	
Appearance			
Color shade variation		X	
Poor finishing		Χ	
Uneven rubber edges		Χ	
Rubber is rippling		Χ	
Wrong designs in mats	Х		
The colors are not bright		Х	
Printing Defects			
Missed printing	Χ		
Misplaced printing	Χ		
Wrong colors	Χ		
Color bleeding	Χ		
Labels			
Missed label	Χ		
Wrong label	Χ		
Label set is inverted (label up-side-down)		Χ	
Label set is reversed (label up-side-down)		X	
Velcros are missing		Χ	
Product Category Related Defects Mats			
Delamination	Х		
Holes in pile	X		
Faults in rubber backing		Х	
Faults in rubber reinforcements		X	
Mops			
Wrong color	Х		
Wrong markings in mops	Х		



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Miscellaneous Defects		
Wrong size label	X	
Odor of rubber	X	
Wet item	X	
Damp item	X	
Visible or disturbing mending places	Χ	

Please note the above list is not all inclusive and is to be used as a guide only.